

Tools required:

1. Non-marking sight press

All of the following steps should be done with care using a non-marking, non-abrasive sight press. All work should be completed by a **certified gunsmith**. Please read and understand all instructions before attempting to install sights.

DISSASEMBLY OF FIREARM:

- With the pistol pointed in a safe direction, remove the magazine and ensure that there are no rounds in the chamber. Visually inspect to ensure that the pistol is completely unloaded.
- 2. Remove the slide from the pistol.
- 3. Remove the barrel and recoil spring assembly from the slide.

REMOVAL OF THE EXISTING FRONT SIGHT:

- DO NOT USE A PUNCH TO REMOVE FRONT SIGHT. THIS WILL DAMAGE BOTH SIGHT AND SLIDE.
- 2. Place the slide in a non-marking non-abrasive sight press designed to hold the slide in a fixed position.
- 3. With the muzzle end facing away from you, press the sight (from the base only) from left to right out of the dovetail. * DO NOT press on the post section; this will damage the sight and or the slide.

REMOVAL OF THE EXISTING REAR SIGHT:

- 1. DO NOT USE A PUNCH TO REMOVE REAR SIGHT. THIS WILL DAMAGE BOTH SIGHT AND SLIDE.
- 2. Place the slide in a non-marking non-abrasive sight press designed to hold the slide in a fixed position.
- 3. With the muzzle end faced away from you, push the rear sight from left to right out of the dovetail. Be careful not to scratch or damage any part of the slide.

INSTALLATION OF THE NEW FRONT SIGHT:

- 1. DO NOT USE A PUNCH TO INSTALL FRONT SIGHT. THIS WILL DAMAGE BOTH SIGHT AND SLIDE.
- 2. Place the slide in a non-marking non-abrasive sight press designed to hold the slide in a fixed position.
- With the muzzle end facing away from you, press the sight (from the base only) from right to left into the dovetail. * <u>DO NOT</u> press on the post section; this will damage the sight and or the slide.

INSTALLATION OF NEW REAR SIGHT:

- 1. **DO NOT USE A PUNCH TO INSTALL REAR SIGHT.** THIS WILL DAMAGE BOTH SIGHT AND SLIDE.
- 2. Place the slide in a non-marking non-abrasive sight press designed to hold the slide in a fixed position.
- 3. With the muzzle end faced away from you, push the rear sight from right to left into the dovetail. Be careful not to scratch or damage any part of the slide.

DISCLAIMER NOTICE:

Failure to properly install this sight on your Kahr pistol may result in personal injury, death, damage to the sight system, or damage to your firearm. Kahr Arms is not responsible for any damages as a result of the installation of this sight system.

Accordingly Kahr Arms factory warranty will void due to improper installation and or damage to the firearm.